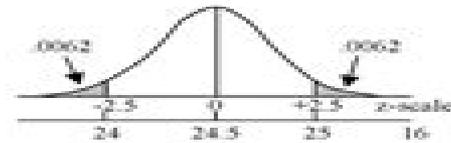
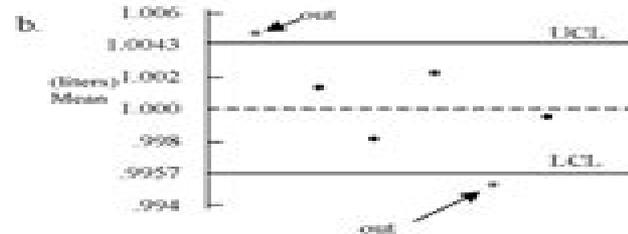


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1. specs: 24 oz. to 25 oz.  
 $\mu = 24.5$  oz. [assume  $\mu = \bar{x}$ ]  
 $\sigma = .2$  oz.  
 a. [refers to population]  
 $z = \frac{+5}{2} = 2.5 \rightarrow 2(.0062) = .0124$   
 b.  $\mu \pm 2 \frac{\sigma}{\sqrt{n}} = 24.5 \pm 2 \frac{.2}{\sqrt{16}} = 24.5 \pm .10$  or 24.40 to 24.60



2.  $\mu = 1.0$  liter  
 $\sigma = .01$  liter  
 $n = 25$   
 a. Control limits:  $\mu \pm 2 \frac{\sigma}{\sqrt{n}}$   
 [z = 2.17 for 97%]  
 UCL is  $1.0 + 2.17 \frac{.01}{\sqrt{25}} = 1.0043$   
 LCL is  $1.0 - 2.17 \frac{.01}{\sqrt{25}} = .9957$



3. a.  $n = 20$   
 $A_2 = 0.18$        $= 3.10$  Mean Chart:  $\pm A_2 (= 3.1 \pm 0.18(0.45))$   
 $D_3 = 0.41$        $(= 0.45)$        $= 3.1 \pm .081$   
 $D_4 = 1.59$

Hence, UCL is 3.181

and LCL is 3.019. All means are within these limits.

Range Chart: UCL is  $D_4 (= 1.59(0.45)) = .7155$

LCL is  $D_3 (= 0.41(0.45)) = .1845$

In control since all points are within these limits.

4.	Sample	Mean	Range
	1	79.48	2.6
	2	80.14	2.3
	3	80.14	1.2
	4	79.60	1.7
	5	80.02	2.0
	6	80.38	1.4

Mean Chart:  $\pm A_2 (= 79.96 \pm 0.58(1.87))$   
 $= 79.96 \pm 1.1$

UCL = 81.04, LCL = 78.88

Range Chart: UCL =  $D_4 (= 2.11(1.87)) = 3.95$   
 LCL =  $D_3 (= 0(1.87)) = 0$

[Both charts suggest the process is in control: Neither has any points outside the limits.]

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