

Operation Management

Objective Type Question's and Answer's

1. Fill up the blank:

1. Intension of modern industries is to create appropriate number of useful _____ at reasonable price.
2. _____ is a device for transforming or transferring energy.
3. The parts in contact with the job for doing different operations or generation of surfaces of products are known as _____.
4. _____ used for removing metal to attend desired shape and size and operated by machine power.
5. In _____ operations, a metal is given a desired shape and size by removing excess material in the form of chips.
6. In _____ operation, a metal is given desired shape and size by deformation without removing any chips.
7. Rolling, Forging, etc., are the examples of metal _____ operation.
8. Turning, Drilling, Milling, Grinding, etc., are the examples of metal _____ operations.
9. Machine Tools are to perform a great variety of machining operation with variety of jobs by using number of attachment.
10. _____ drive possesses low initial cost, economical in fixed charges, having overloading and variable loading facilities and one motor can run different Machine Tools at a time.
11. _____ tool is required in Machine Tools for giving desired shape and sizes of a product.
12. In _____ cutting, the cutting edge of the tool is 90 degree to the directions of relative motion between the tool and job.
13. In _____ cutting, feed force and cutting forces are considered.
14. Effective time elapsed between two successive grinding of a tool is called _____.
15. _____ tool life equation is the relationship between the cutting speed and tool life.
16. _____ is defined as the property of the material by virtue of which it may be machined easily with a cutting tool under a given set conditions.
17. _____ is supplied at the job-tool interface to improve the cutting condition and also tool life.
18. Synthetic coolants is mostly used in _____ operations.
19. Sodium nitrate is used with cutting fluid as _____ inhibitor.
20. _____ is added in compound oil cutting fluid for antiweld characteristics.
21. _____ oil is used as cutting fluid for machining soft steel.
22. Systematic naming of different single-point cutting tool angles are known _____ for machining M.S., M.C.S., etc. by H.S.S. cutting tool.
23. Ideal condition of setting of tool should be an _____ line during operation, which will maintain both front clearance and back rake angles.
24. _____ is a floor of assembly of several Machine Tools like, Lathe, Power-Saw, Drilling machines, etc.
25. In metal cutting, the cutting tool removes a layer from the workpiece to obtain a desired shape and dimensions of the workpiece. The lays-separated near the cutting edge of the tool is known as _____.
26. _____ chips are produced when the material ahead of the cutting edge continuously deform with fracture or rupture and flows off the tool face by plastic deformation in the form of a ribbon.
27. _____ chips are produced while machining typical material in which the yield strength decrease with rise in temperature like steel titanium alloys, etc., at medium cutting speed.
28. While turning ductile material producing long unbroken chips, the device used to break into comparatively small pieces for easy handling of chips is known as chip _____.

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Lei Huang



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Table of Contents Operations Management Objective Questions And Answers Pdf

1. Understanding the eBook Operations Management Objective Questions And Answers Pdf
 - The Rise of Digital Reading Operations Management Objective Questions And Answers Pdf
 - Advantages of eBooks Over Traditional Books
2. Identifying Operations Management Objective Questions And Answers Pdf
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Operations Management Objective Questions And Answers Pdf
 - User-Friendly Interface
4. Exploring eBook Recommendations from Operations Management Objective Questions And Answers Pdf
 - Personalized Recommendations
 - Operations Management Objective Questions And Answers Pdf User Reviews and Ratings
 - Operations Management Objective Questions And Answers Pdf and Bestseller Lists
5. Accessing Operations Management Objective Questions And Answers Pdf Free and Paid eBooks
 - Operations Management Objective Questions And Answers Pdf Public Domain eBooks
 - Operations Management Objective Questions And Answers Pdf eBook Subscription Services

- Operations Management Objective Questions And Answers Pdf Budget-Friendly Options
- 6. Navigating Operations Management Objective Questions And Answers Pdf eBook Formats
 - ePub, PDF, MOBI, and More
 - Operations Management Objective Questions And Answers Pdf Compatibility with Devices
 - Operations Management Objective Questions And Answers Pdf Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Operations Management Objective Questions And Answers Pdf
 - Highlighting and Note-Taking Operations Management Objective Questions And Answers Pdf
 - Interactive Elements Operations Management Objective Questions And Answers Pdf
- 8. Staying Engaged with Operations Management Objective Questions And Answers Pdf
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Operations Management Objective Questions And Answers Pdf
- 9. Balancing eBooks and Physical Books Operations Management Objective Questions And Answers Pdf
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Operations Management Objective Questions And Answers Pdf
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Operations Management Objective Questions And Answers Pdf
 - Setting Reading Goals Operations Management Objective Questions And Answers Pdf
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Operations Management Objective Questions And Answers Pdf
 - Fact-Checking eBook Content of Operations Management Objective Questions And Answers Pdf
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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