

### Summary of G-codes

G00	Rapid positioning
G01	Linear interpolation
G02	Clockwise circular/helical interpolation
G03	Counterclockwise circular/helical interpolation
G04	Dwell
G10	Coordinate system origin setting
G12	Clockwise circular pocket
G13	Counterclockwise circular pocket
G15/G16	Polar Coordinate moves in G00 and G01
G17	XY Plane select
G18	XZ plane select
G19	YZ plane select
G20/G21	Inch/millimeter unit
G28	Return home
G28.1	Reference axes
G30	Return home
G31	Straight probe
G40	Cancel cutter radius compensation
G41/G42	Start cutter radius compensation left/right
G43	Apply tool length offset (plus)
G49	Cancel tool length offset
G50	Reset all scale factors to 1.0
G51	Set axis data input scale factors
G52	Temporary coordinate system offsets
G53	Move in absolute machine coordinate system
G54	Use fixture offset 1
G55	Use fixture offset 2
G56-58	Use fixture offset 3, 4, 5
G59	Use fixture offset 6 / use general fixture number
G61/G64	Exact stop/Constant Velocity mode
G68/G69	Coordinate system rotation
G73	Canned cycle - peck drilling
G80	Cancel motion mode (including canned cycles)
G81	Canned cycle – drilling
G82	Canned cycle – drilling with dwell
G83	Canned cycle – peck drilling
G85	Canned cycle – boring, no dwell, feed out
G86	Canned cycle – boring, spindle stop, rapid out
G88	Canned cycle – boring, spindle stop, manual out
G89	Canned cycle – boring, dwell, feed out
G90	Absolute distance mode
G91	Incremental distance mode
G92	Offset coordinates and set parameters
G92.x	Cancel G92 etc.
G93	Inverse time feed mode
G94	Feed per minute mode
G95	Feed per rev mode
G98	Initial level return after canned cycles
G99	R-point level return after canned cycles

# G Code M Code Cnc Programming List Gujarati English

**Michael J. Peterson**



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## **Table of Contents G Code M Code Cnc Programming List Gujarati English**

1. Understanding the eBook G Code M Code Cnc Programming List Gujarati English
  - The Rise of Digital Reading G Code M Code Cnc Programming List Gujarati English
  - Advantages of eBooks Over Traditional Books
2. Identifying G Code M Code Cnc Programming List Gujarati English
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an G Code M Code Cnc Programming List Gujarati English
  - User-Friendly Interface
4. Exploring eBook Recommendations from G Code M Code Cnc Programming List Gujarati English
  - Personalized Recommendations
  - G Code M Code Cnc Programming List Gujarati English User Reviews and Ratings
  - G Code M Code Cnc Programming List Gujarati English and Bestseller Lists

5. Accessing G Code M Code Cnc Programming List Gujarati English Free and Paid eBooks
  - G Code M Code Cnc Programming List Gujarati English Public Domain eBooks
  - G Code M Code Cnc Programming List Gujarati English eBook Subscription Services
  - G Code M Code Cnc Programming List Gujarati English Budget-Friendly Options
6. Navigating G Code M Code Cnc Programming List Gujarati English eBook Formats
  - ePub, PDF, MOBI, and More
  - G Code M Code Cnc Programming List Gujarati English Compatibility with Devices
  - G Code M Code Cnc Programming List Gujarati English Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of G Code M Code Cnc Programming List Gujarati English
  - Highlighting and Note-Taking G Code M Code Cnc Programming List Gujarati English
  - Interactive Elements G Code M Code Cnc Programming List Gujarati English
8. Staying Engaged with G Code M Code Cnc Programming List Gujarati English
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers G Code M Code Cnc Programming List Gujarati English
9. Balancing eBooks and Physical Books G Code M Code Cnc Programming List Gujarati English
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection G Code M Code Cnc Programming List Gujarati English
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine G Code M Code Cnc Programming List Gujarati English
  - Setting Reading Goals G Code M Code Cnc Programming List Gujarati English
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G Code M Code Cnc Programming List Gujarati English
  - Fact-Checking eBook Content of G Code M Code Cnc Programming List Gujarati English
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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