

Table 4

Thread Size mm	Torque
M5	5 N-m (44 lb in)
M8	11 N-m (97 lb in)
M10	18 N-m (13 lb ft)
M12	25 N-m (18 lb ft)

Metric (ISO) Machine Screws



Illustration 2

g00909932

Table 5

Thread Size mm	Torque
M1.6	0.10 ± 0.01 N-m (0.9 ± 0.1 lb in)
M2	0.15 ± 0.01 N-m (1.3 ± 0.1 lb in)
M2.5	0.35 ± 0.05 N-m (3.1 ± 0.4 lb in)
M3	0.50 ± 0.05 N-m (4.4 ± 0.4 lb in)
M4	1.70 ± 0.25 N-m (15.0 ± 2.2 lb in)
M5	2.25 ± 0.25 N-m (19.9 ± 2.2 lb in)

Hex Button Head Screw and Set Screws



Illustration 3

g01188742

Table 6

Thread Size mm	Torque
M3	.8 ± .1 N-m (5 ± 0.9 lb in)
M4	2 ± .3 N-m (18 ± 3 lb in)
M5	4 ± .5 N-m (35 ± 4 lb in)
M6	6 ± 1 N-m (55 ± 9 lb in)
M8	15 ± 3 N-m (11 ± 2 lb ft)
M10	30 ± 7 N-m (22 ± 5 lb ft)
M12	50 ± 10 N-m (37 ± 7 lb ft)
M14	80 ± 15 N-m (60 ± 11 lb ft)
M16	125 ± 20 N-m (90 ± 15 lb ft)
M20	250 ± 40 N-m (185 ± 30 lb ft)
M24	425 ± 50 N-m (310 ± 37 lb ft)
M30	650 ± 100 N-m (520 ± 75 lb ft)
M36	1500 ± 200 N-m (1100 ± 150 lb ft)

g02357661

English (SAE) Fasteners

SMCS Code: 7553

English (SAE) Nuts and Bolts



Illustration 4

g00909911

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