



SAFETY MANAGEMENT STUDY

JOB SAFETY ANALYSIS

Activity:- Welding, Grinding & Gas cutting	Plant/Location:-
Prepared on:-	Approved on:-
Prepared by:-	Approved by:-

S.No	Sub Activities List of tasks require to perform the activity.	Hazards Both existing & potential	Control Measures
1	Welding	<ol style="list-style-type: none"> 1. Fire due to spark. 2. Electrical Shock. 3. Burn Injury. 4. Fall from at Height. 	<p>Remove all combustible/flammable/explosive material from work location.</p> <p>Prepare proper Hot work booth with fire blanket to avoid spark flash over.</p> <p>Gas testing must be done before & during the work where required.</p> <p>Deploy fire watcher with fire extinguisher & Running water hose.</p> <p>Provide job specific PPEs (Face shield, leather hand gloves, apron)</p> <p>Only authorized person will be involved in electrical operation.</p> <p>All Electrical tools must be routed through EICB.</p> <p>Electrical cables must be free from cuts/damages.</p> <p>Provide certified working platform.</p> <p>Provide proper anchoring point i.e. lifeline.</p> <p>All equipment, tools must be inspected and tagged.</p>
2	Gas Cutting	<ol style="list-style-type: none"> 1. Fire due to spark of gas torch. 2. Fire & Explosion due to flash back. 3. Fire due to gas leak from hose joints. 4. Gas cylinder may topple. 	<p>Work inside a proper booth.</p> <p>Ensure Flash back arrestor provided.</p> <p>Don't use damaged hose.</p> <p>Leak test must be done by soap solution before starting the job.</p> <p>Running water hose and fire extinguisher must be ready.</p> <p>Keep cylinder in trolley in upright position and locked with chain.</p>
3	Grinding	<ol style="list-style-type: none"> 1. Unguarded Grinding machine. 2. Grinding wheel may detached. 3. Fire due to spark. 4. Inadequate PPEs. 	<p>Grinding wheel must be guarded and inspected before starting the job.</p> <p>Use appropriate size wheel & wheel must be fit properly.</p> <p>Grinding must be done inside booth.</p> <p>Provide face shield, leather hand gloves & Apron.</p>

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Hussin A.Rothana



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