



The rollers run in a track between two shallow flanges on the hardened crankpin, which is mounted on the flywheels on tapers. It was pointed out to me that the use of tapers rather than parallel interference fits greatly simplified the dismantling and rebuilding of the crankshaft assembly.

There are no drillways in the crankpin and I sought the reason for the absence of pressure lubrication. Here again the avoidance of high engine speeds is responsible because lower r.p.m. means reduced centrifugal and inertia loadings on the bearings, so that lubrication is less critical. The original system of splash lubrication of the big-end and main bearings, by means of the oil in the crankcase base, had the great benefit of simplicity.

The two drive-side main bearings are pressed into the crankcase, one from each side, and the outer bearing is located by a circlip. To allow oil to find its way to

is lower, and hence bearing life is longer. At high r.p.m. the uncaged rollers suffer from skidding but the speed at which this effect becomes serious is well above the Panther's peak. Stopping on large throttle openings is hard on big-end bearings; the firm's adherence to the uncaged pattern is fully justified by the average life obtained.

# Panther 120 Engine Diagram

**Rachel S Tattersall**



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