

HAND SOLDERING TRAINING CERTIFICATION EXAM

(DVD-42/43C)

7. **When a solder joint is heated for more than 3 seconds**
 - a. you are probably working at maximum efficiency
 - b. a fire can occur
 - c. there will be uniform soldering throughout the assembly
 - d. there may be heat damage to the base material and plated barrel

8. **The main advantages of 63/37 eutectic solder are**
 - a. it is cheaper to purchase and easier to use
 - b. it melts at lower temperature and solidifies faster
 - c. it melts quicker and avoids contamination
 - d. it solidifies quickly to prevent joint expansion

9. **It's important to remove certain types of fluxes after hand soldering because**
 - a. flux residues are unsightly and should always be removed
 - b. sticky residues can contaminate your hands and clothing
 - c. sticky residues can hold electrically conductive contaminants and cause metal corrosion
 - d. flux residues will harden and cause signal contamination

10. **Solder wetting is defined as**
 - a. the wet look coverage for spiffy solder joints
 - b. a smooth coating of solder that remains shiny
 - c. an intermetallic coating of solder fillet
 - d. a smooth, unbroken film of solder, feathered onto base metals

11. **The reason it is important to use the correct solder wire diameter is**
 - a. for control of speed and amount of solder
 - b. for quality control and ISO-9000 conformance
 - c. to avoid unnecessary costs
 - d. to reduce costs and prevent unnecessary waste

12. **The reason for tinning the soldering iron tip is to**
 - a. keep the solder flowing smoothly
 - b. increase operator satisfaction by having a shiny tip
 - c. avoid burning solder and creating a bad smell
 - d. transfer heat rapidly

13. **When the soldering iron contacts the cleaning sponge for too long**
 - a. the cleanliness of the solder joint improves
 - b. the tip may cool down too much and may affect the formation of a proper solder joint
 - c. the heated moisture hardens any oxidation and reduces heat transfer
 - d. nothing happens

Answers To Hand Soldering Training Certification Exam

Lingsheng Yao



Answers To Hand Soldering Training Certification Exam:

The Enigmatic Realm of **Answers To Hand Soldering Training Certification Exam**: Unleashing the Language is Inner Magic

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