

## API5L 45th Edition Specification for Line Pipe

### Scope

Specified the manufacture of two product levels (PSL1 and PSL2) of seamless and welded steel pipe for the use of a pipeline in the transportation of petroleum and natural gas. For material use in a Sour service application refer to Annex H and for offshore service application refer to Annex J of API5L 45<sup>th</sup>.

### Delivery Condition

PSL	Delivery Condition	Pipe grade
PSL1	As-rolled, normalized, normalizing formed	A
	As-rolled, normalizing rolled, thermomechanical rolled, thermomechanical formed, normalizing formed, normalized, normalized and tempered or if agreed Q&T SMLS only	B
	As-rolled, normalizing rolled, thermomechanical rolled, thermomechanical formed, normalizing formed, normalized, normalized and tempered	X42, X46, X52, X56, X60, X65, X70
PSL 2	As-rolled	BR, X42R
	Normalizing rolled, normalizing formed, normalized or normalized and tempered	BN, X42N, X46N, X52N, X56N, X60N
	Quenched and tempered	BQ, X42Q, X46Q, X56Q, X60Q, X65Q, X70Q, X80Q, X90Q, X100Q
	Thermomechanical rolled or thermomechanical formed	BM, X42M, X46M, X56M, X60M, X65M, X70M, X80M
	Thermomechanical rolled	X90M, X100M, X120M

The suffix (R, N, Q or M) for PSL2 grades, belongs to the steel grade

### Ordering Information

The purchase order shall include the quantity, PSL level, type or Grade, reference to API5L, outside diameter, wall thickness, length and any applicable annexes or additional requirements related to chemical composition, mechanical properties, heat treatment, additional testing, manufacturing process, surface coatings or end finish.

### Typical process of manufacturing

Type of Pipe	PSL 1			PSL 2	
	Grade A	Grade B	X42 to X70	B to X80	X80 to X100
SMLS	✓	✓	✓	✓	✓
LPW	✓	✓	✓		
HPW	✓	✓	✓	✓	
LW			✓		
SAWL	✓	✓	✓	✓	✓
SAWR	✓	✓	✓	✓	✓

SMLS – Seamless, without weld  
LPW – low frequency welded pipe, <70 kts

# Api Api Spec 5l 45th Edition Specification For Line Pipe

**Michael Rajnik**



## **Api Api Spec 5l 45th Edition Specification For Line Pipe:**

*Federal Register*, 2013-08      **Code of Federal Regulations**, 2016 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries      2017 CFR Annual Print Title 49 Transportation Parts 178 to 199 Office of The Federal Register, 2017-07-01      API Specification for Line Pipe American Petroleum Institute, 1984      **Specification for Line Pipe**, 1991      *API Specification for Line Pipe* American petroleum institute, 1983      *Specification for Line Pipe* American Petroleum Institute, 2001      *Engineering Data Book Hydraulic Institute (Cleveland)*, 1990      **Oil Pipe Line Transportation Practices**, 1953      *Pipeline Design for Hydrocarbon Gases and Liquids* American Society of Civil Engineers. Task Committee on Engineering Practice in the Design of Pipelines, 1975      *Engineering Data Book Hydraulic Institute (Cleveland, Ohio)*, 1979      **Oilfield Processing of Petroleum: Crude oil** Francis S. Manning, Richard E. Thompson (Ph.D.), 1995 Covers process descriptions design method operating procedures and troubleshooting in great detail This text is the definitive source on its topic and contains numerous diagrams and appendices as well as case histories and review questions with numerical problems      **API 5L : Specification for line pipe, upstream segment** API., 2012      Specification for Thermoplastic Line Pipe (PVC and CPVC) American Petroleum Institute, 1978      **API Standard 5L** American Petroleum Institute, 2004      **Field Handling of Natural Gas** University of Texas. Petroleum Extension Service, 1954      **Specification for Line Pipe** American Petroleum Institute, American Petroleum Institute. Production Department, 1992      Specification for Line Pipe American Petroleum Institute. Production Department, 1990      **Specification for Line Pipe** American Petroleum Institute, 2007      *Standard API Spec-5L-2004* American Petroleum Institute, 2004

## Whispering the Secrets of Language: An Emotional Journey through **Api Api Spec 5l 45th Edition Specification For Line Pipe**

In a digitally-driven world wherever monitors reign supreme and immediate communication drowns out the subtleties of language, the profound strategies and psychological nuances concealed within phrases usually move unheard. Yet, situated within the pages of **Api Api Spec 5l 45th Edition Specification For Line Pipe** a fascinating fictional prize pulsating with fresh feelings, lies a fantastic quest waiting to be undertaken. Published by a skilled wordsmith, this marvelous opus encourages visitors on an introspective trip, lightly unraveling the veiled truths and profound influence resonating within the fabric of every word. Within the mental depths with this poignant evaluation, we can embark upon a honest exploration of the book is core themes, dissect its fascinating writing fashion, and fail to the strong resonance it evokes strong within the recesses of readers hearts.

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