

API 6A 15th -19th editions included a maximum composition limit on Nickel:

API Specification 6A / ISO 10423

Table 8 — Steel composition limits for bodies, bonnets and end and outlet connections materials (% mass fraction) (PSL 2 to PSL 4)

Alloying element	Carbon and low-alloy steels composition limits	Martensitic stainless steels composition limits	45K material for welding neck flanges composition limits ^a
Carbon	0,45 max.	0,15 max.	0,35 max.
Manganese	1,80 max.	1,00 max.	1,05 max.
Silicon	1,00 max.	1,50 max.	1,35 max.
Phosphorus	(See Table 9)	(See Table 9)	0,05 max.
Sulfur	(See Table 9)	(See Table 9)	0,05 max.
Nickel	1,00 max.	4,50 max.	NA
Chromium	2,75 max.	11,0–14,0	NA
Molybdenum	1,50 max.	1,00 max.	NA
Vanadium	0,30 max.	NA	NA

^a For each reduction of 0,01 % below the specified carbon maximum (0,35 %), an increase of 1,06 % manganese above the specified maximum (1,05 %) is permitted up to a maximum of 1,35 %.

Api 6a 20th Edition

Richard Bailey



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