



The background features several technical diagrams. At the top, there are three motor control circuits labeled 'PUMP 1', 'PUMP 2', and 'PUMP 3'. Each circuit includes a 'PUMP' coil, a 'STOP' button, and a 'PUMP' stop button. Below these are two 'PUMP 1' and 'PUMP 2' control blocks with 'IN' and 'OUT' terminals. In the center, a 'MOTOR' is connected to a 'MOTOR' coil and a 'MOTOR' stop button. At the bottom left, there is a 'PLC' diagram with 'IN' and 'OUT' terminals, and a 'MOVE DEST 1' block. At the bottom right, there is a 'PLC' diagram with 'IN' and 'OUT' terminals, and a 'MOVE DEST 2' block.

Programmable Logic Controllers:

An Emphasis on Design and Application

Fourth Edition

Kelvin T. Erickson

Programmable Logic Controllers An Emphasis On Design And Application

Julia Schneider



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