

4 Set-Up

- Turn on the ignition.
- Verify that "1" is set on the gear display.
- Start engine.
- Remove engine stop/slowdown (SSD). This will allow the clutch to return to its rest off a clutch disengagement cycle and make sure the transmission will rest in 1st gear.

Note: If the engine stop/slowdown (SSD) function is not equipped on the vehicle, the engine stop/slowdown (SSD) may prevent proper disengagement of the clutch. Clutch disengagement may be inhibited until the clutch bearing is disengaged.

Select the "Disengage" to rest position, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the rest of the engine.
- Insert "DM" keys on the multi-controller (multicontroller) system and begin to start an engine test.
- Insert an "output" gear (output) gear display will display a "1" with the engine on and display the term "Output Function" mode is activated.
- Press the "Special Functions" mode, select the additional output multicontroller gear display with display a "1" with an engine, including "Output" Touch Point Feature is activated.
- After the "1" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "1" to "1" with down arrow, indicating the clutch has been successfully completed.
- Turn off or correct any faults and the UltraShift system returns to normal operation.

5 Use clutch pedal (multicontroller) with Service Range

- Step 2**
- Using Service Range, select the "Advanced Product Function" button located on the main menu.
 - Select "Clutch" button from the product selection screen.
- Note:** The screen will only appear if the vehicle is equipped with the Rest-On supported Roadranger product.
- Select "Clutch Data Memory" "Advanced Product Function" screen.
 - Scan the clutch data by selecting the "Scan About Info" to a "1" button.
- Note:** Use the truck VIN as the file name. The data file will be stored in the ServiceRange folder in the Clutch Data subfolder of the C:\Users\Roadranger\Desktop.
- Repeat steps above info by selecting the "Clear Clutch About" button.
 - Repeat for new clutch by selecting the "Clutch Clutch" button.
- Note:** Return to vehicle mode, holding clutch may result in excessive clutch vehicle damage, as the system is required to manually disengage.
- Step 3**
- Using Service Range, select "Advanced Product Function"
 - Select "Clutch" transmission model (See 2) from menu tree in your system menu.
 - Select the "Clutch Service Utility" and select the function.
 - Read the "SP" description and select "Show"
 - Enter the vehicle info and select "Show."
 - Select "VIN" from the dropdown "Data Source" field.
 - Enter an output file name and location using Service Range or use default filename and location shown.
- Note:** If the default filename and location is used, the VIN data file will be stored in the ServiceRangeData folder in the VIN subfolder on the C-drive.
- Select the "Load Transfer" button to download data from multicontroller controller and then select "Save."
 - The output file can now be viewed, select "Show"
 - Select "Clutch Service Utility" to launch function.
 - Read the "SP" description then select "Show."
 - Select the "Clear Clutch Data" button to clear data from multicontroller.
 - If successful proceed to next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-823-4227 for help.
 - Select the "Collate Clutch" button to collate new clutch and then select "View" when complete.

Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



Custom DM Clutches

Roadranger

Make Sense on the Road

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1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit gauge contact surface check for clean and dry. Use a fit indicator with steps the following:

Flywheel Face Bore
 Measure the flywheel bore to ensure proper fitment. The flywheel bore must be within 0.0015" of the housing bore. The flywheel bore must be within 0.0015" of the housing bore. The flywheel bore must be within 0.0015" of the housing bore.



Flywheel Housing I.D. Bore
 Measure the flywheel housing bore to ensure proper fitment. The flywheel housing bore must be within 0.0015" of the flywheel bore. The flywheel housing bore must be within 0.0015" of the flywheel bore. The flywheel housing bore must be within 0.0015" of the flywheel bore.



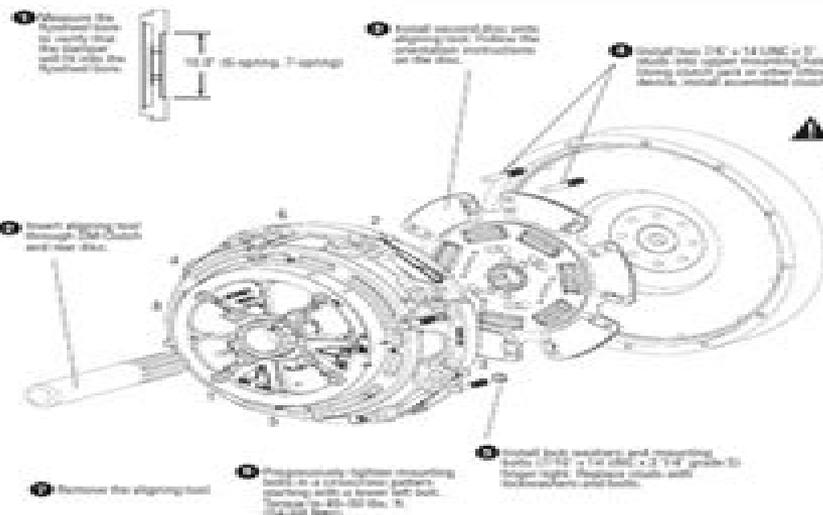
Flywheel Housing Face Bore
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2 Install Clutch to Flywheel



CAUTION: An oversized clutch weighs about 125 lbs. (57 kg). Exercise care of heavy-duty proper equipment and safe practices.

3 Install Transmission

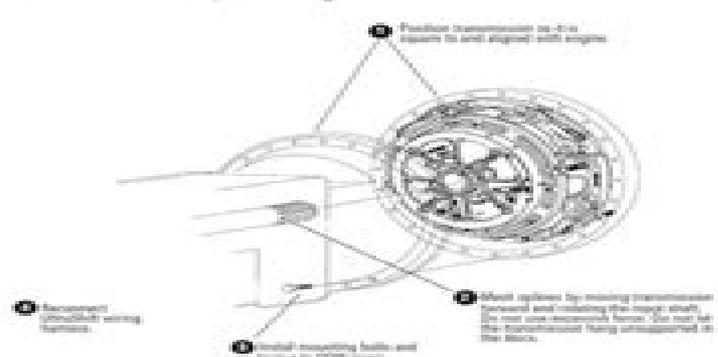
Check Transmission For Wear

Inspect and wear components.



Inspect Shaft Alignment
 Inspect the shaft alignment to ensure proper fitment. The shaft alignment must be within 0.0015" of the flywheel bore. The shaft alignment must be within 0.0015" of the flywheel bore. The shaft alignment must be within 0.0015" of the flywheel bore.

Fit Transmission to Flywheel Housing



Clutch Installation Instructions Technical Guide

Plymouth Motor Corporation



Clutch Installation Instructions Technical Guide:

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