

Chapter 2 Part B:

General engine overhaul procedures

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Degrees of difficulty

Easy, suitable for novice with little experience



Fairly easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic



Difficult, suitable for experienced DIY mechanic



Very difficult, suitable for expert DIY or professional



Specifications

General

| | |
|---|-----------------------------|
| Cylinder compression pressure (all engines) | 10 to 11 bars |
| Oil pressure (all engines) | |
| At idle | 0.5 to 2.0 bars |
| Running (for example, at 4000 rpm) | 4 bars or above (typically) |
| Cylinder head warpage limit | |
| Except M40 engine | 0.10 mm |
| M40 engine | 0.03 mm |
| Minimum cylinder head thickness (do not resurface the head to a thickness less than listed) | |
| M10 and M30 engines | 128.6 mm |
| M20 engines | 124.7 mm |
| M40 engine | 140.55 mm |

Valves

| | |
|--|----------|
| Valve stem diameter (standard) | |
| M10 and M30 engines | 8.0 mm |
| M20 engine | 7.0 mm |
| M40 engine | |
| Intake | 6.975 mm |
| Exhaust | 6.960 mm |
| Minimum valve margin width | |
| Intake | 1.191 mm |
| Exhaust | 1.98 mm |
| Valve stem maximum lateral movement (see text) | 0.787 mm |
| Valve face angle | |
| Intake | 45° |
| Exhaust | 45° |

Engine Overhaul Procedures General Information

John H. Weise



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, *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Mixer, Rotary Tiller, Soil Stabilization, Reworks Model HDS-E, Diesel Engine Driven (DED) NSN 3895-01-141-0882*, 1985 *VW Polo Petrol & Diesel Service & Repair Manual* R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo Technical Manual United States Department of the Army, 1983 *1991 Mitchell Domestic Cars Service & Repair* Mitchell Manuals, inc, 1991 **General Motors J-Cars Automotive Repair Manual** Larry Warren, John Harold Haynes, 1992 **Hyundai Excel Automotive Repair Manual** Mike Stubblefield, John Harold Haynes, 1991 Cover title Hyundai Excel 1986 thru 1993 all models **Ford Vans Automotive Repair Manual** Ralph Rendina, John Harold Haynes, 1995 Ford Full Size Vans 1992 95 Shop Manual Haynes 32 pgs 76 ill *Mazda 626 and MX-6 Automotive Repair Manual* Larry Warren, John Harold Haynes, 1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill **VW Golf & Jetta Automotive Repair Manual**, 1997 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Piper Aircraft Corporation V. Wag-Aero, Inc**, 1983 **Haynes Mitsubishi Pick-Up and Montero 1983-1993** Motorbooks International, Larry Warren, 1992-05 **Haynes Buick Oldsmobile Pontiac Fullsize FWD, 1985-1993** Mike Stubblefield, John Harold Haynes, 1990-07-27 Models covered Buick Oldsmobile and Pontiac full size front wheel drive models C and H body types 1985 through 2000 does not cover diesel engine and related information supercharger information or rear wheel drive models **Johnson Service-repair Handbook, 40 to 135 Hp, 1965-1975** Brick Price, 1976 **Chilton's Diesel Engine Service Manual, 1984** John H. Weise, 1984 Modern Aviation Engines Victor Wilfred Pagé, 1929 Hyundai Excel Mike Stubblefield, John Harold Haynes, 1991 Models covered all Hyundai Excel models 1986 through 1991 **Chilton's Auto Repair Manual**, 1954 **35th AIAA/ASME/SAE/ASEE Joint Propulsion Conference and Exhibit**, 1999 *Chilton's Dodge Caravan & Voyager 1984-91 Repair Manual*, 1991

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