

GM Customer Specifics - ISO/TS 16949 December 2003

General Motors Customer Specific Requirements - ISO/TS16949

1. Scope

ISO/TS 16949:2002, Second Edition, March 1, 2002, "Quality management systems – Particular requirements for the application of ISO 9001:2000 for automotive production and relevant service part organizations," and this document define General Motors fundamental quality system requirements for organizations where automotive customer-specified parts, for production and/or service are manufactured. To satisfy supplier quality system requirements, General Motors will accept, as optional to QS-9000, a third party certification to ISO/TS 16949 that meets the following conditions:

- The certification scope must include both ISO/TS 16949 and the accompanying ISO/TS 16949 GM-Customer Specific Requirements.
- The certification must be conducted in compliance with the IATF recognized automotive certification scheme by a certification body contracted and recognized by an IATF Oversight office.

NOTE: The Quality System Requirements, QS-9000, 3rd Edition (QS-9000:1998), expires on December 14, 2006.

All **ISO/TS 16949:2002** requirements and the requirements of this document shall be addressed in the organization's quality management system.

2. References

- 2.1 DaimlerChrysler, Ford Motor, General Motors **Quality System Requirements (QS-9000), Third Edition**, March, 1998.
- 2.2 DaimlerChrysler, Ford Motor, General Motors **Production Part Approval Process (PPAP), Third Edition**, September, 1999.
- 2.3 DaimlerChrysler, Ford Motor, General Motors **Statistical Process Control (SPC), First Edition**, 1992.
- 2.4 DaimlerChrysler, Ford Motor, General Motors **Advanced Product Quality Planning and Control Plan**, June, 1994.
- 2.5 DaimlerChrysler, Ford Motor, General Motors **Measurement Systems Analysis, MSA, Third Edition**, March, 2002.
- 2.6 DaimlerChrysler, Ford Motor, General Motors **Potential Failure Mode and Effects Analysis, FMEA Third Edition**, July 2001.
- 2.7 **IATF Guidance on the Application of ISO/IEC Guide 62:1996**, December, 2001.
- 2.8 **IATF Guidance to ISO/TS 16949:2002**, ALAG Edition, 2002.
- 2.9 **Automotive certification scheme for ISO/TS 16949:2002, Rules for Achieving IATF Recognition, First Edition for ISO/TS 16949:2002**, March, 2002.
- 2.10 **ISO/TS 16949:2002, 1st Edition, March 2002**
- 2.11 **ISO/TS 16949:1999, First Edition (2nd Printing)**, March, 1999.

The latest edition of the reference documents listed applies unless otherwise specified by the GM Procuring Division. Copies of **QS-9000, PPAP, APQP, FMEA, MSA, SPC, IATF Guidance, ISO/TS 16949 "Rules", ISO/TS 16949 Checklist, ISO/TS 16949:1999**, and other related manuals are available from ALAG at 1-248-358-3003. Copies of ISO documents are available from the American National Standards Institute (ANSI) at (212) 642-4980.

Customer Specific Requirements Iso Ts 16949

S. Thomas Foster



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The ISO/TS 16949 Implementation Guide Chad Kymal,2004 **The ISO/TS 16949 Auditor Handbook** Chad Kymal,2007 The ISO/TS 16949 Answer Book Radley M. Smith,Roderick A. Munro,Ronald J. Bowen,2004 **Automotive Supplier 99** Rapra Technology,1999 ASQC ... Annual Quality Congress Proceedings ,2002 Quality Management Donna C. S. Summers,2005 Designed to enable readers to recognize the cornerstones of creating and sustaining organizational effectiveness the First Edition is based on key quality initiatives including Six Sigma the Malcolm Baldrige National Quality Award ISO 9000 lean manufacturing and value creation This book explores how quality management has progressed from an emphasis on the management of quality to a focus on the quality of managing operating and integrating customer service marketing production delivery information and finance areas throughout an organization s value chain For professionals with a career or interest in business engineering engineering technology and quality management *ISO 9000: The Year 2000 and Beyond* Perry Lawrence Johnson,2000 Find out what the new ISO 9000 says and means There s simply no better introduction to the recent changes in ISO 9000 standards than *ISO 9000 The Year 2000 and Beyond* Third Edition Quality expert Perry L Johnson brings you up to speed on both AS 9000 and QS 9000 from documenting the quality system to dealing with subcontractors and customers and designing and producing your product to ensure its quality Scope out every must know requirement in management responsibility contract review document control purchasing process control inspection and testing and training Facilitate evaluation of your company s preparedness for implementation and registration to the standard with a self assessment test You also get a sample quality manual so you know exactly what s expected in that all important document The Foundryman ,2003 **Exporting Automotive Components** ,2003 This guidebook aimed at small and medium sized enterprises SMEs covers various aspects of exporting in the automotive components sector including drawing up a business strategy information sources on industry trends buyers and suppliers ISO quality standards trade channels managing client requirements costing and pricing market research customs and import duties e commerce online procurement packaging and labelling WTO related issues SMEs and intellectual property matters Export Quality Management International Trade Centre UNCTAD/WTO.,2001 The Uruguay Round of multilateral trade negotiations significantly reduced tariff barriers to trade However exporters continue to face non tariff barriers in the form of standards technical regulations sanitary and phytosanitary measures and conformity assessment procedures To meet the requirements these impose and demonstrate compliance with them is a difficult and costly process for exporters in developing countries and transition economies Many of these countries have not yet been able to take full advantage of the WTO Agreements largely because of a lack of resources Given this the International Trade Center has produced this guide providing SME managers in developing countries and transition economies with answers in simple language to their most frequently asked questions on standards and conformity assessment The questions address issues such as technical

regulations and standards product certification testing metrology quality management ISO 9000 other management systems accreditation and the Agreements on TBT and SPS

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Exploring ISO/TS 16949:200 Automotive Industry Action Group, 2002 Guide to the new ISO TS 16949 2002 which is replacing QS 9000 in the automotive industry Provides expert advice on everything from implementation of the new standard to the importance of customer specific requirements and an explanation of the process approach to auditing A discussion on the roles of the International Automotive Task Force IATF and the Automotive Industry Action Group AIAG in the management of ISO TS 16949 2002 also includes a valuable list of IATF oversight offices and contracted certification bodies

Juran's Quality Handbook: The Complete Guide to Performance Excellence 6/e Joseph A. Defeo, J. M. Juran, 2010-09-05 The definitive quality management compendium revised for the first time in a decade For more than 50 years Juran's Quality Handbook has been the singular essential reference to quality management and engineering The Sixth Edition the first revision of the Handbook in 10 years forges a new standard in tools for quality Bringing leaders managers master and black belts and engineers the most up to date methods research and tools under the guidance of a team of the world's top experts this authoritative resource shows how to apply universal methods for delivering superior results and organizational excellence in any organization industry country or process Juran's Quality Handbook sixth edition covers Leadership what everyone needs to know about managing for superior quality and results Methods the most effective methods and tools for attaining superior results such as Lean Six Sigma Root Cause Analysis Continuous Innovation and more Industry applications effectively applying quality management The roles of key functions such as quality professionals research and development supply chain and governance and what they must carry out to attain superior results in an organization Performance excellence pragmatic roadmaps templates and tools to aid in developing an

effective and sustainable performance excellence system Quality Today ,2003 *Managing Quality* S. Thomas
Foster,2004 This text is an introduction to the field of quality management integrating the body of knowledge in the areas of
quality theory quality assurance and quality control *Annual Index/abstracts of SAE Technical Papers 2004* ,2005
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